

ADVANCES IN MEDICAL DEVICE DESIGN

Semiconductor Fabrication & Assembly

Promex

Microelectronics Assembly Technologies

Product Architecture Demands For In-Body & Implantable Devices

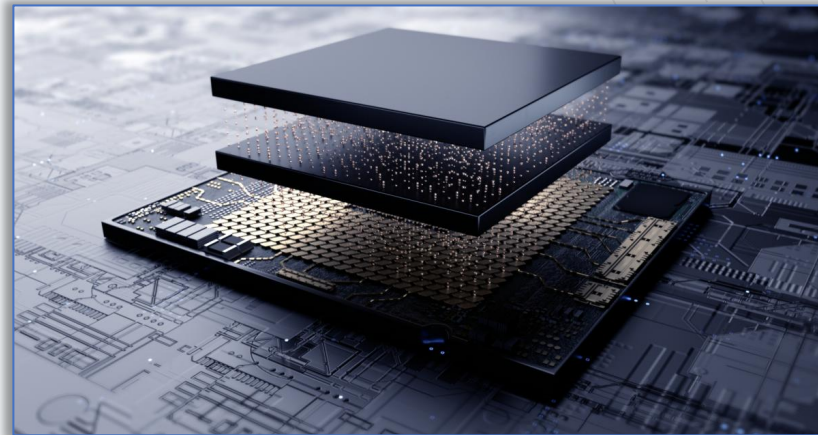
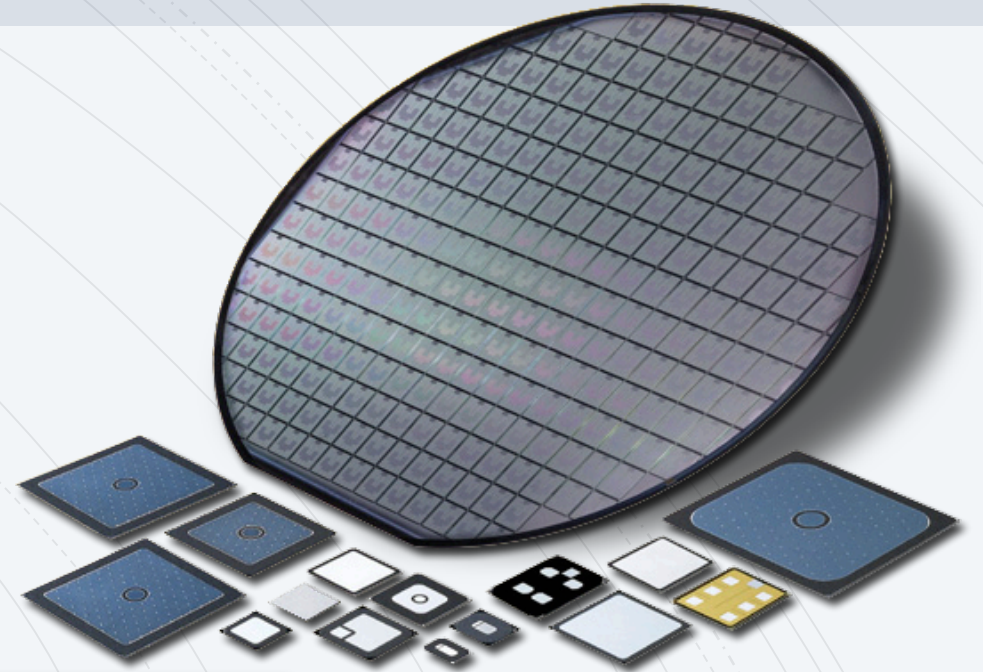
Small Footprint – Nonintrusive

- ✓ Chip-On-Board
- ✓ Rigid – Flex Substrates
- ✓ 3D Stacked Components

Integrated Optical Components

- ✓ Precision Placement ($\pm 5\mu\text{m}$) in 3 Axis
- ✓ Particle Control

Sterilizable & Hermetic



Endoscopes – Instructive Example

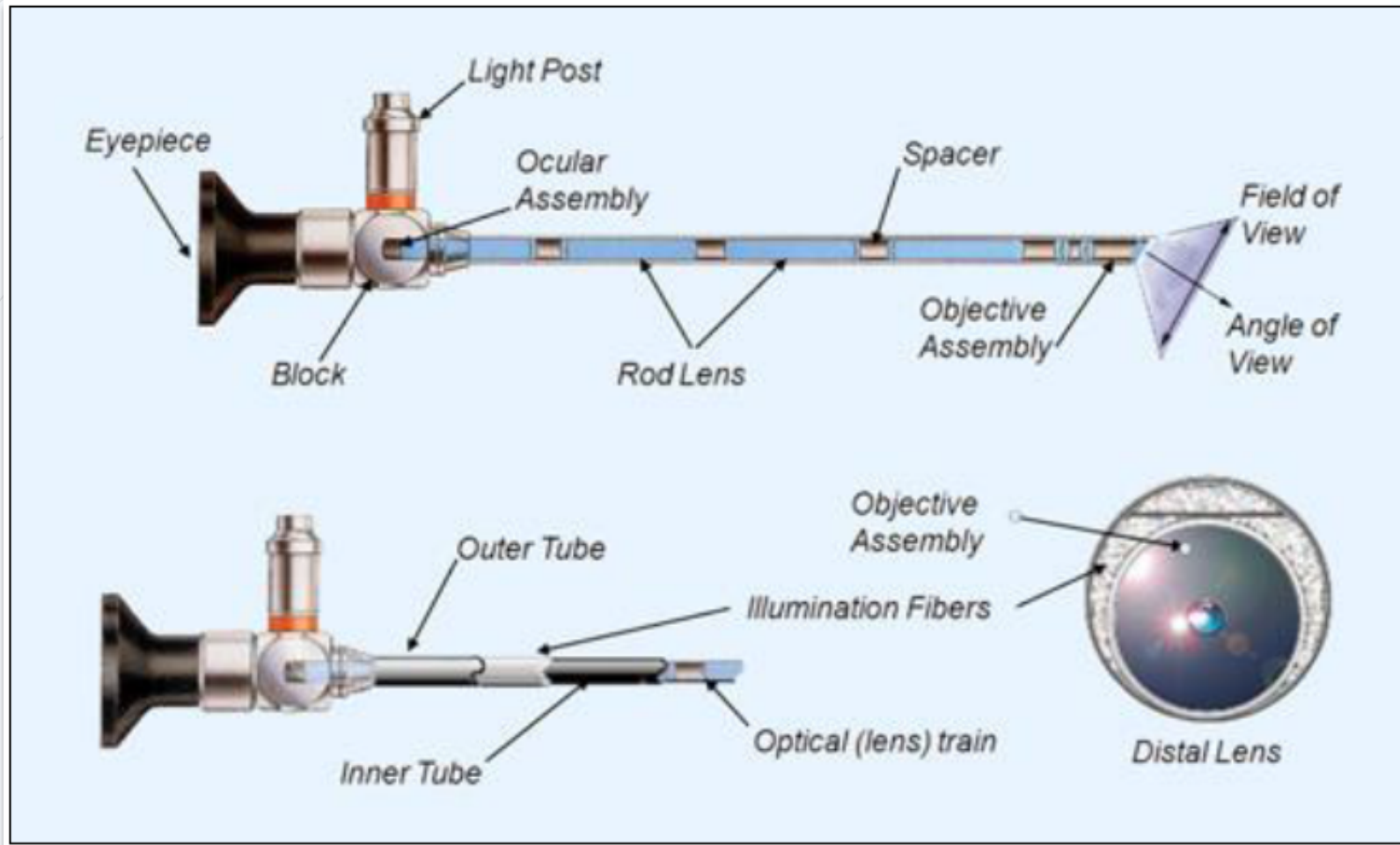
An Instrument Used To Examine
The Interior Of The Human Body



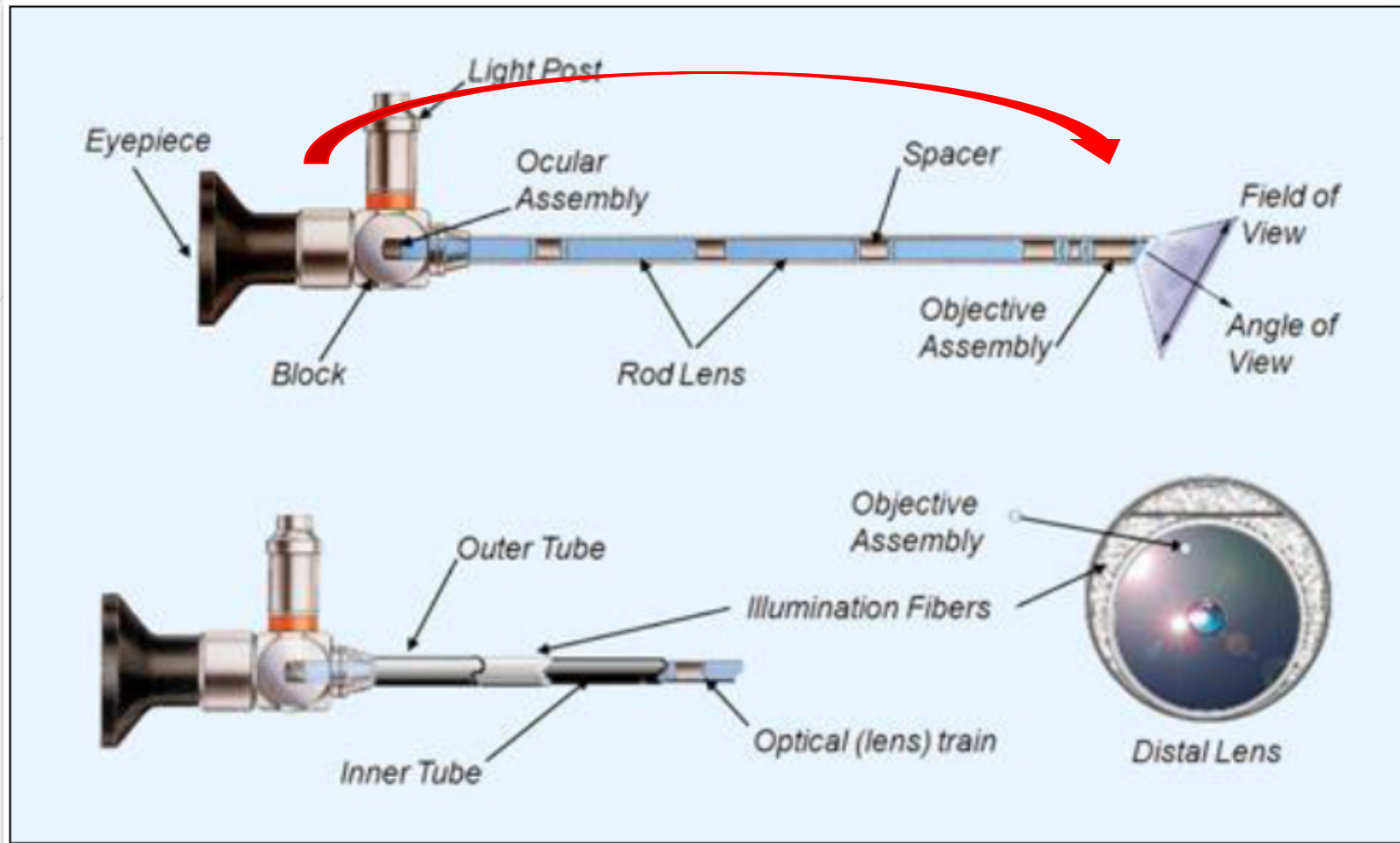
Many types, each named according to the area they are used to examine

- Arthroscope – Joint examination
- Bronchoscope – Lungs and airways
- Cystoscope – Bladder
- Laparoscope – Abdominal organs

Typical Endoscope Design



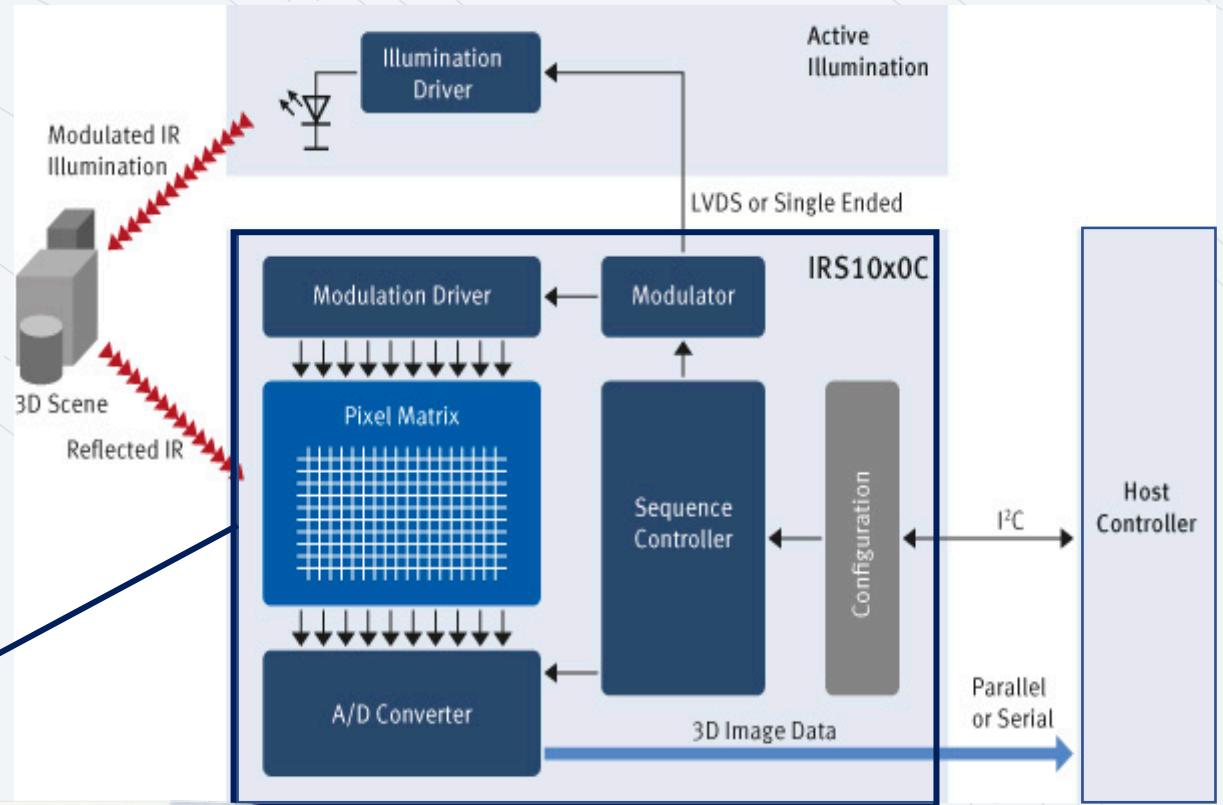
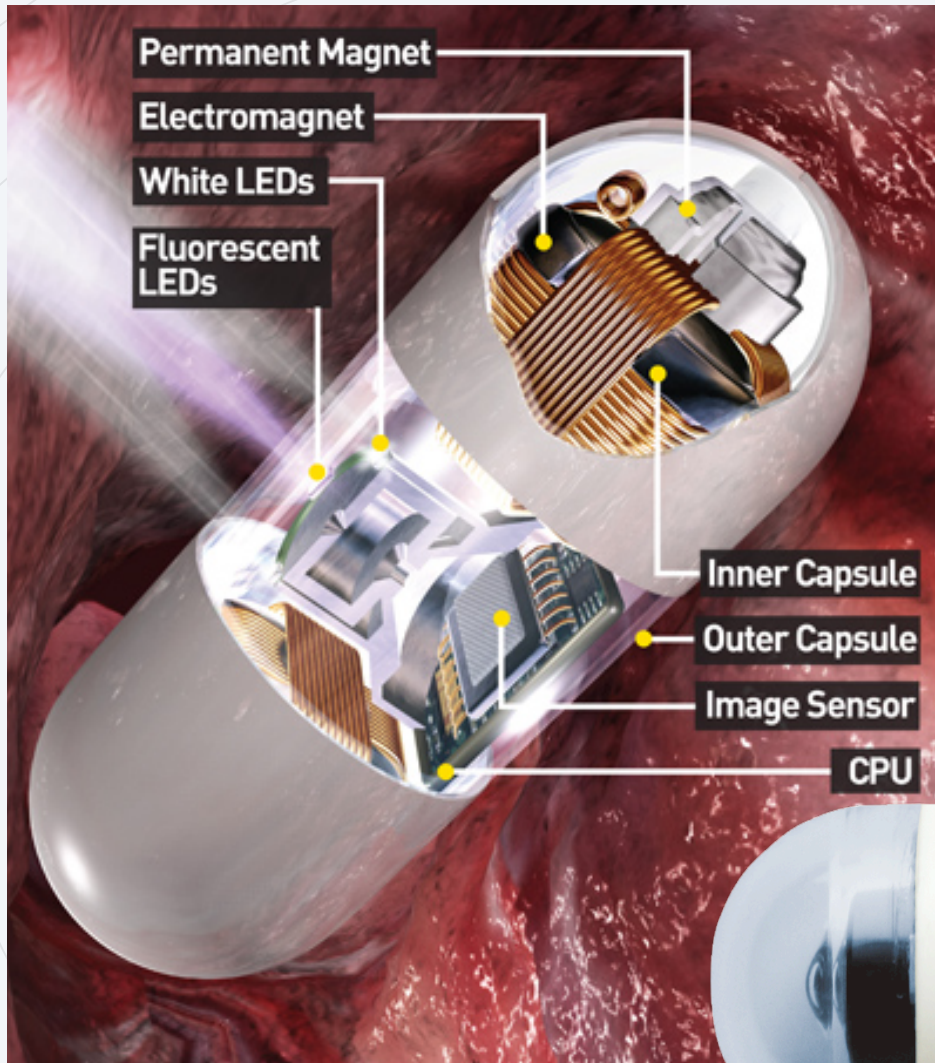
Next Generation Endoscope Design



Move the Camera to the Tip of the Endoscope

- Sharper Picture
- Simpler Optical Train
- Easier to Integrate
- Smaller, Easier to Handle

The Capsule Endoscope



Endoscope Cameras Require 3D Assembly

3D Assembly = Assembly of semiconductor components in a stacked configuration to pack more function in less space

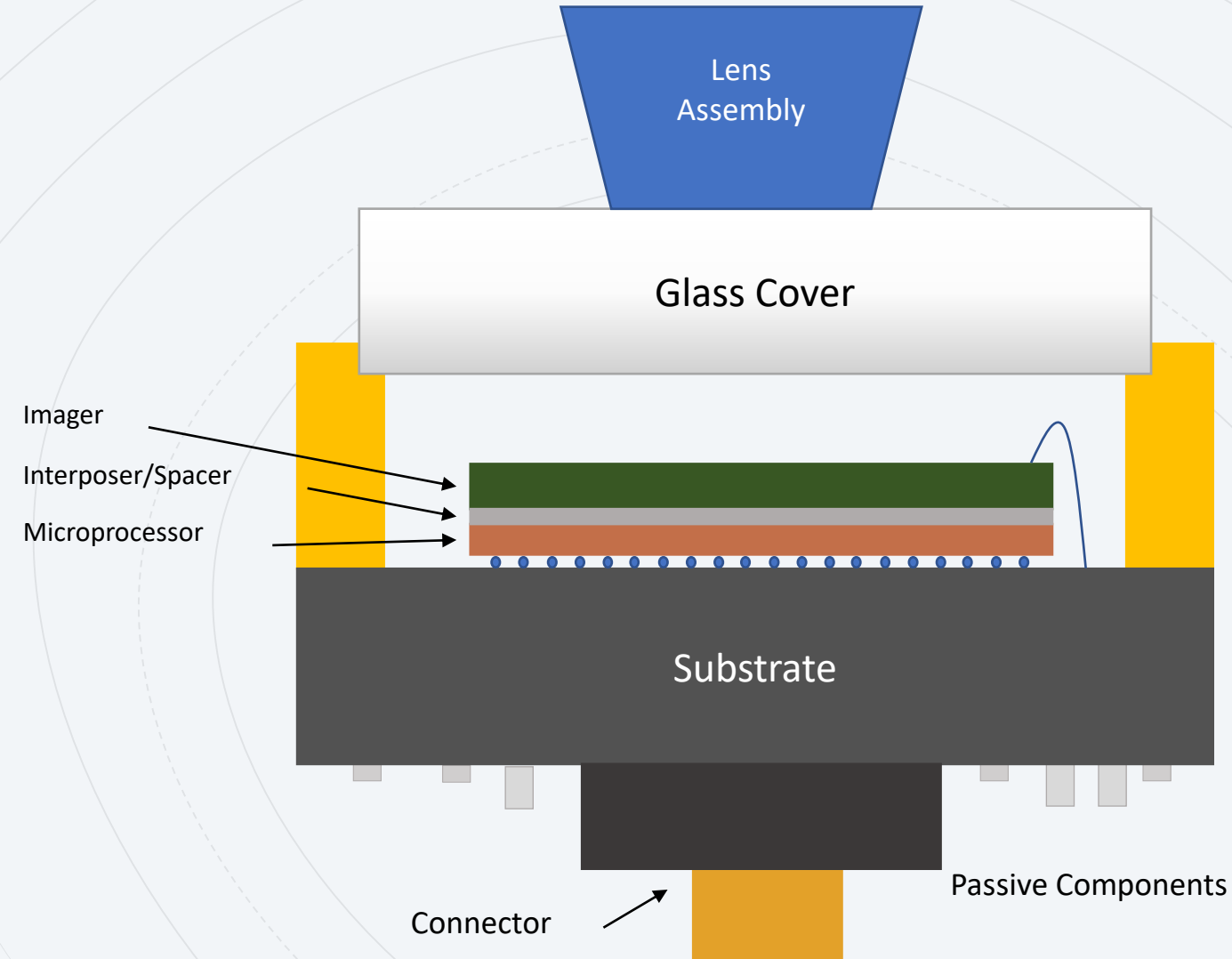
This can be achieved by using mostly conventional processes

- Flip Chip, Waterfall bonding, or Combinations
- Flip Chip and On-Chip Thru Silicon Vias (TSVs)

Conventional substrates may be used

- Rigid-Flex Assemblies
- Flex-Only Assemblies
- Ceramic – used frequently for power dissipation & hermeticity

3D Stacked Camera Assembly



- Passive Alignment of Lens Assembly to the Package
- Alignment of the Imager Die to the Package: $\pm 10 \mu$
- Z Axis Control for Optical Plane Alignment: $\pm 15 \mu$
- Ceramic Substrate - Hermetic for Autoclave Sterilization
- Tight Dimensional Specs on All Package Components
- Microprocessor Flip Chip Attached, Imager Wire Bonded

Conclusion

Medical Device manufacturing is characterized by:

- Tight regulatory oversight
- Lifetime BoM and Process documentation
- Demanding layout size control
- Mixed assembly processes (SMT, Die Processing, Optical Assembly)
- Development of stable, automated processes

Once a process has been fully developed and properly documented, it remains unchanged for the life of the product due to the costs associated with making any modifications.

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